

ARTICLE NUMBER			COMPONENT DRAWING		GLOBAL CODE
ASSEMBLY	BASE	TAB	BASE	TAB	
1069206	0728486	1069985	P-0714B	P-1644A	MSSC-T-62F-145N-109S-90-22GE

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ARTICLE NUMBER			COMPONENT DRAWING		GLOBAL CODE
ASSEMBLY	BASE	TAB	BASE	TAB	
1069206	0728486	1069985	0728486	1069985	MSSC-T-62F-145N-109S-90-22GE

METRIC UNITS (mm)	
±J*	
ANGULAR	<10 ± .1 10-50 ± .2 50-120 ± .3 >120 ± .5
DECIMAL	

TOLERANCE
(unless otherwise noted)

ENGLISH UNITS (inches)		
FRACTIONAL	± 1/64	
ANGULAR	± 1°	
DECIMAL	XXX	± .005 X
	XX	± .010 X
		± .050
		± .100

CENTERING TAB
2 TYP.

SFS

2.01
REF

2.41

2.44
REF.

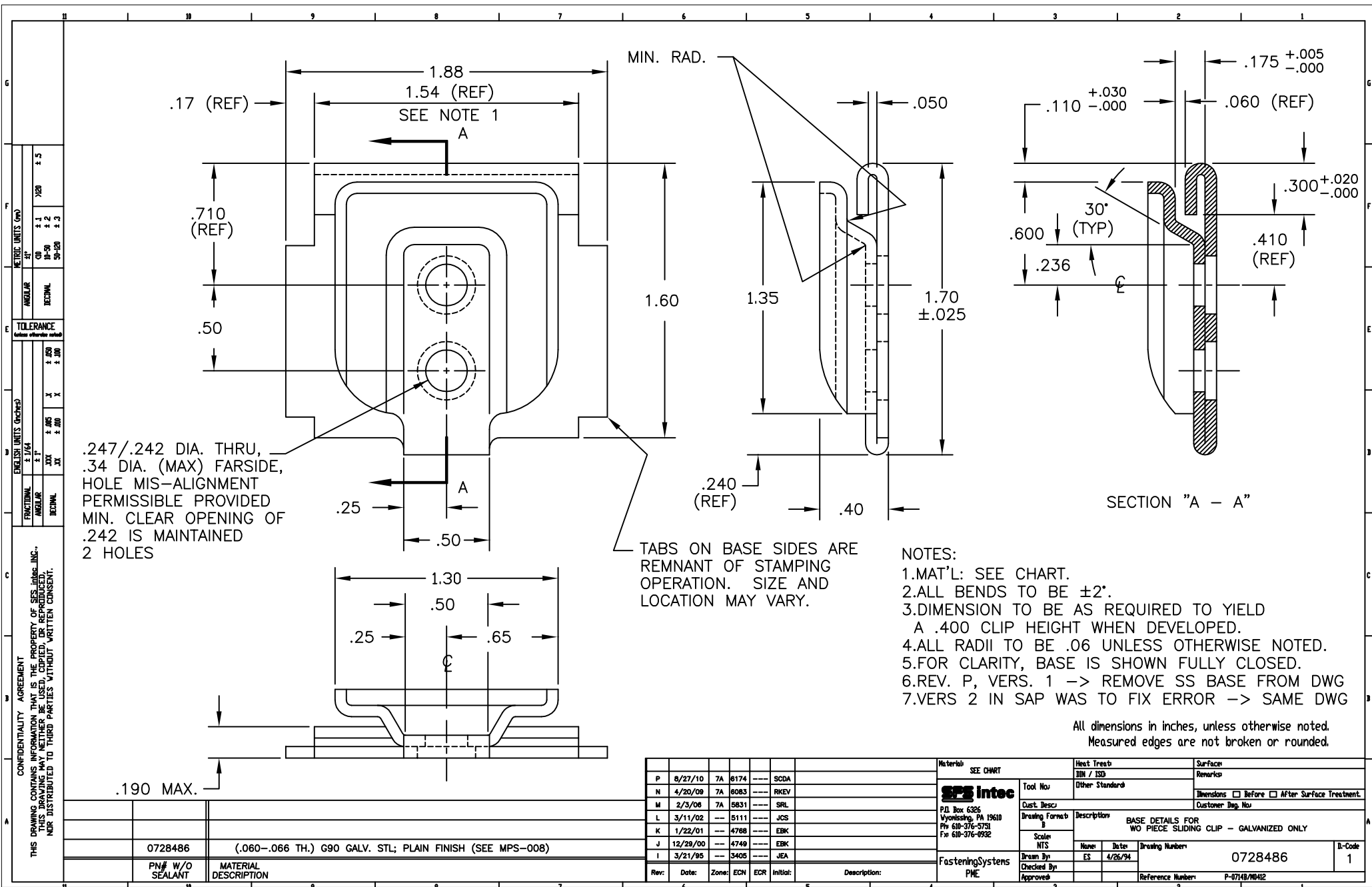
NOTE 2

NOTE 1

NOTES

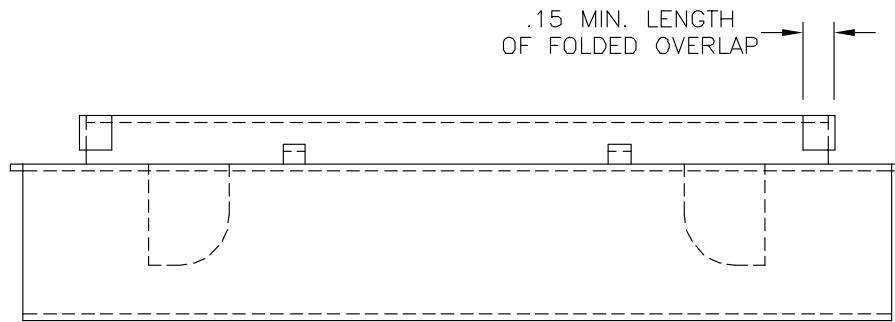
1. ASSEMBLED CONDITION BASE MUST FLOAT BETWEEN TWO CENTERING TABS.
2. VIEWS DEPICT BASE IN FULLY COMPRESSED STATE.

[illegible]



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ARTICLE NUMBER	GLOBAL CODE
1069985	SUC-T-60F-145N-109S-90-22GE

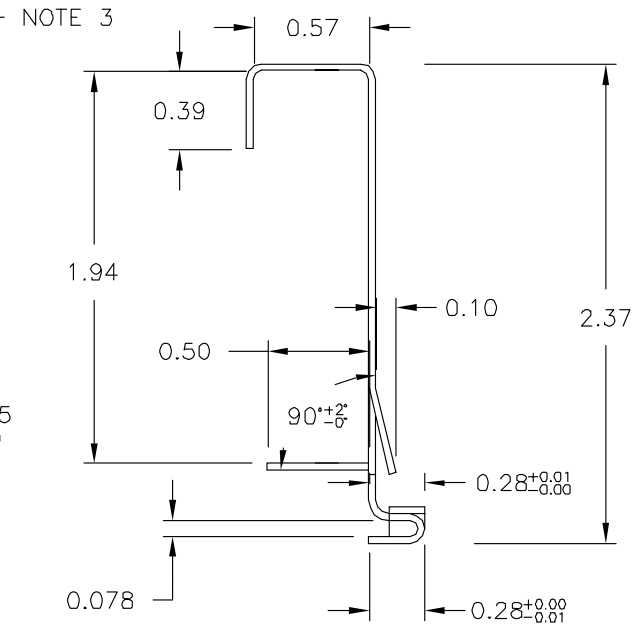
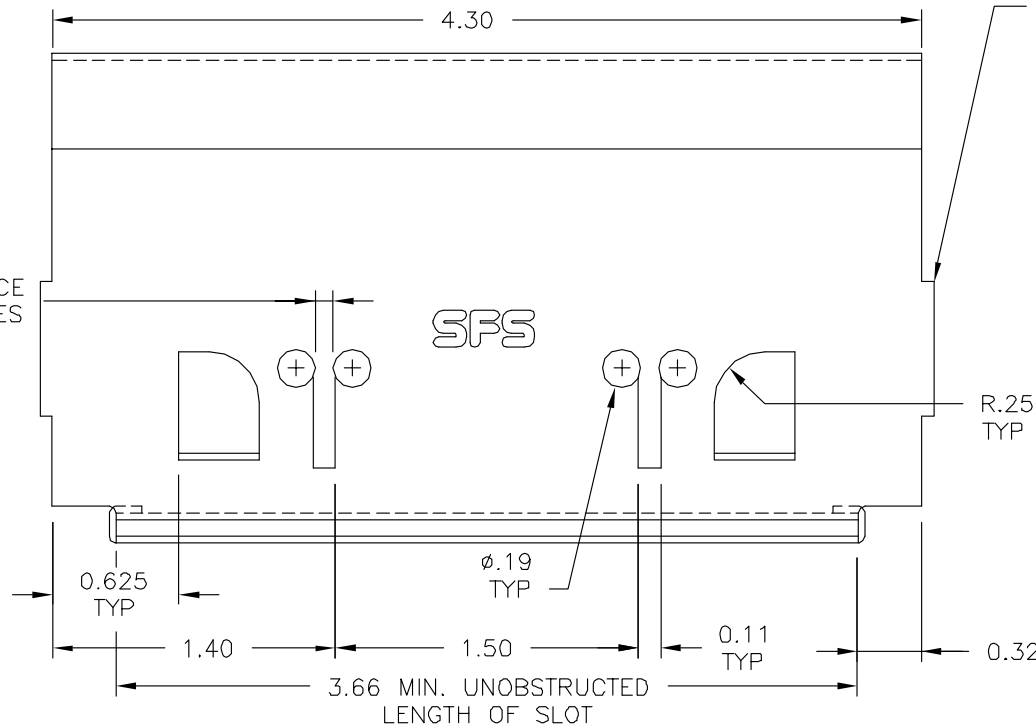


METRIC UNITS (mm)		
	±1*	
ANGULAR		
DECIMAL	<10	± .1
	10-50	± .2
	50-120	± .3
	>120	± .5

TOLERANCE
(unless otherwise noted)

ENGLISH UNITS (inches)		
FRACTIONAL	± 1/64	
ANGULAR	± 1°	
DECIMAL	XXX	± .005 X
	XX	± .010 X

.090 CLEARANCE
BETWEEN HOLES



NOTES

1. OUTLINE PER M-131A, .005 DEEP MAX, .187 HEIGHT
2. ALL 90° TO BE $\pm 2^\circ$ UNLESS NOTED.
3. MANUFACTURING TABS PERMITTED

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		IR	8/27/10	ALL	6174	N/A	SCDA	INITIAL RELEASE
PART LENGTH	THREAD LENGTH:	REV.	DATE	ZONE	ECN	ECR	INITIAL	DESCRIPTION

SFS intec P.O. Box 6326 Wyomissing, PA 19610 Ph: 610-376-5751 Fx: 610-376-0932	Material: 22 GAUGE (.030-.034) G90 PER MPS-008		Heat Treat Spec: N/A DIN / ISO:		Surface Treatment: N/A Remarks:	
	Tool No:		PLK Other:		Dimensions ☐ Before ☐ After Surface Treatment.	
	Cust. Desc:					
	Drawing Format: A		Description: 2" SINGLE LOCK FLOAT UPPER TAB QUADRO PRO ROLL FORMER, G90			
Scale: 1 : 1						
FasteningSystems PME	Name:		Date:		Drawing Number: 1069985	
	Drawn By:		LSTE 1/16/07			
	Checked By:				D-Code	
	Approved:					
		Article File Number: P-1644A				