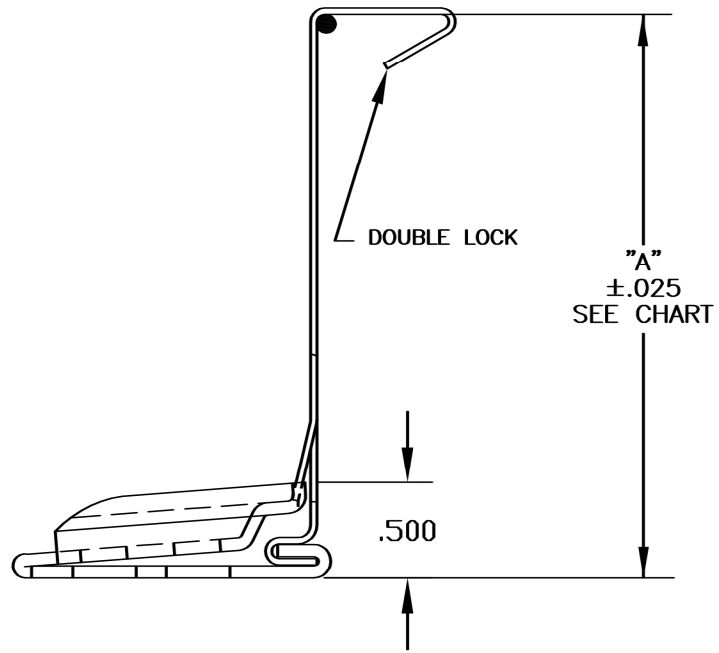
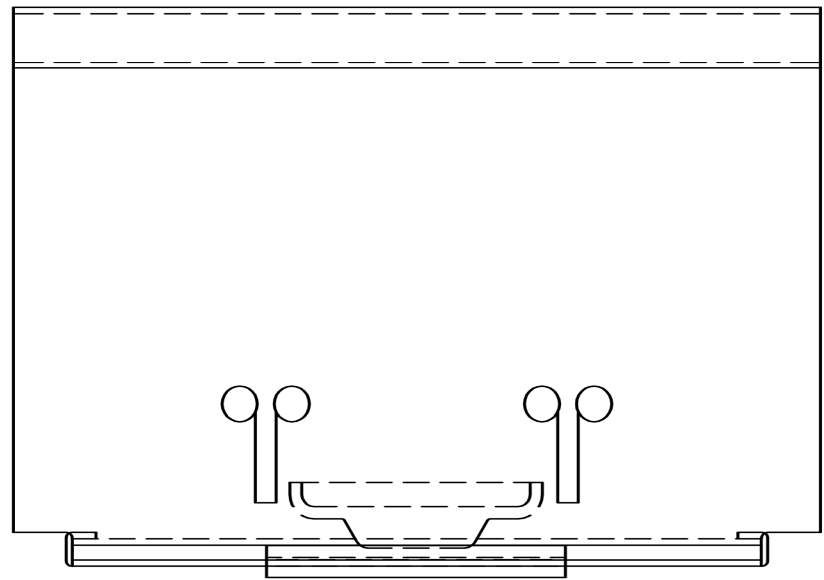


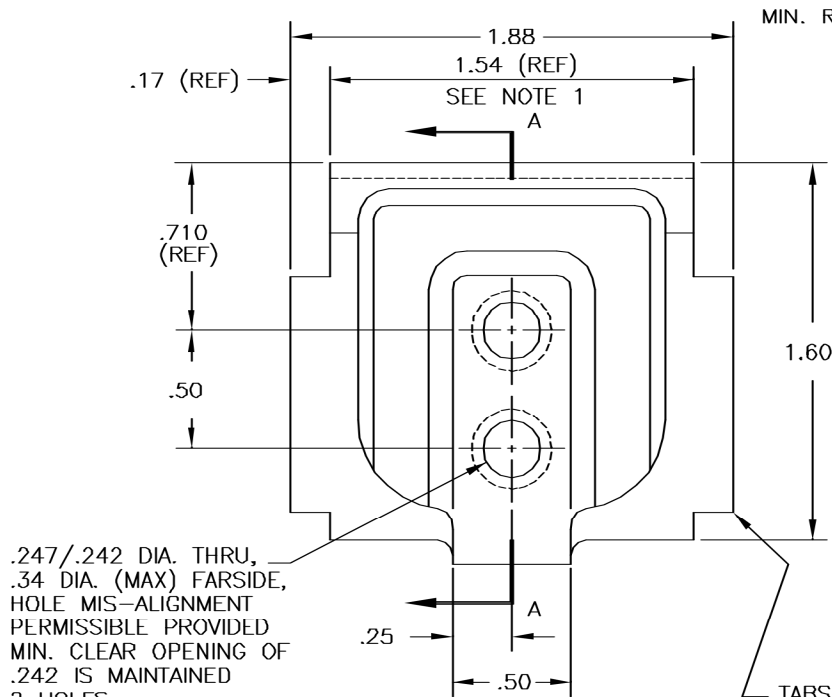
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DESCRIPTION	'A'	PART NUMBER	ARTICLE NUMBER			COMPONENT DRAWING		GLOBAL CODE
			ASSEMBLY	BASE	TAB	BASE	TAB	
LOW FLOAT DOUBLE LOCK	2.390	M0413-MOD	0753279	728486	0753200	0728486	0753198	CA-T-61F-179R-109N-30-22GE

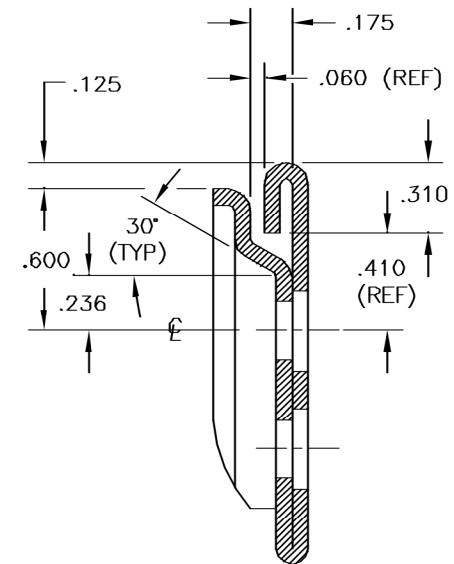


1. BASE MUST BE SECURED BETWEEN BOTH TABS

		H	7/21/06							Material:	SEE COMPONENT DRAWINGS	Heat Treat:		Surface:	
		G	2/3/06									DIN / ISO:		Remarks:	
		F	8/29/05									Other Standard:		Dimensions ☐ Before ☒ After Surface Treatment.	
		E	4/15/04											Customer Dwg. No:	
		D	7/31/03												
		C	7/14/03												
		B	5/31/95												
		A	11/17/94												
PART NUMBER:	THREAD LENGTH:	REV.	DATE	ZONE	ECN	ECR	INITIAL	DESCRIPTION		FasteningSystems PME		Tool No:		Description: CLIP ASSEMBLY - 2 INCH RIB SLIDING CLIP - SINGLE AND DOUBLE LOCK	
												Cust. Desc:		Name:	Date:
												Drawing Format:	A	Drawing Number:	SD-0516298
												Scale:	—	Checked By:	JEA
												Drawn By:		Reference Number:	P-0753A
												Approved:			



TABS ON BASE SIDES ARE
REMNANT OF STAMPING
OPERATION. SIZE AND
LOCATION MAY VARY.



SECTION "A - A"

NOTES:

1. FOR CLARITY, BASE IS SHOWN FULLY CLOSED.
2. ALL DIMENSIONS NOMINAL.
3. FOR ILLUSTRATIVE PURPOSES ONLY; SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

All dimensions in inches, unless otherwise noted.
Measured edges are not broken or rounded.

.190 MAX.

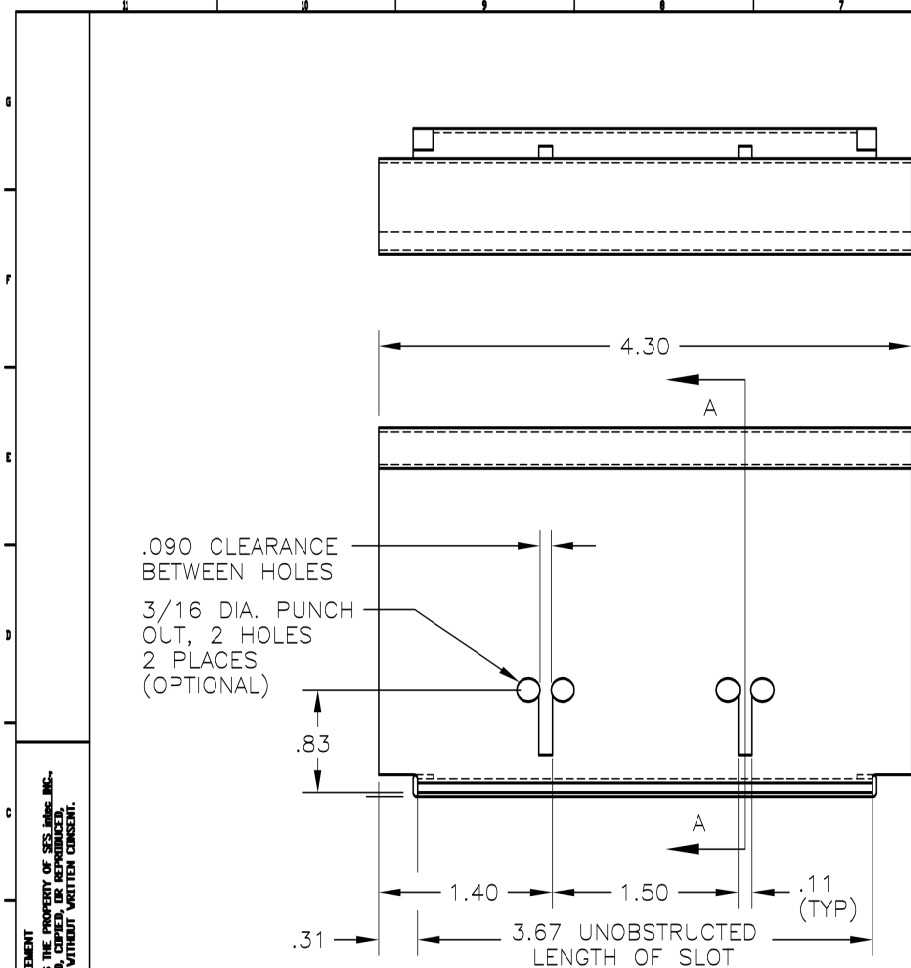
1016279 (.063 TH.) G90 GALV. STL

0728486 (.063 TH.) G90 GALV. STL

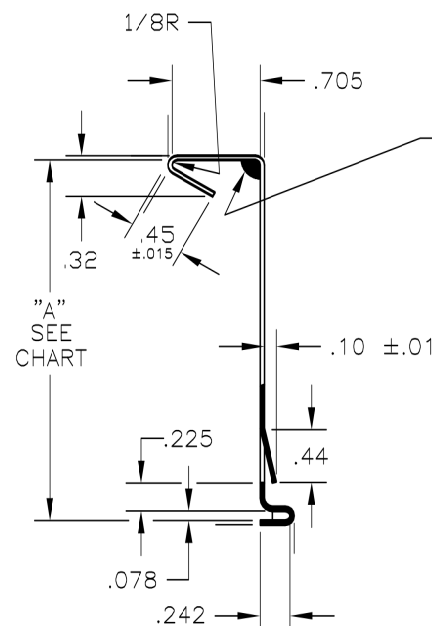
FINISH W/O SEALANT MATERIAL DESCRIPTION

Rev	Date	Zone	ECN	ECR	Indicate	Description
N	4/20/09					
M	2/3/06					
L	3/11/02					
K	1/22/01					
J	12/29/00					
I	3/21/95					

Material: SEE CHART		Heat Treat: 300 / 300	Surface: Remarks
Intec		Tool No:	Other Standards
P.O. Box 6325 Wyncote, PA 19080 Ph: 610-376-5751 Fax: 610-376-1932		Customer Desc:	Drawings: ☐ Before ☐ After Surface Treatment
Drawing Format: B		Description: BASE DETAILS FOR TWO PIECE SLIDING CLIP	
Scale: NTS		Notes: ES	Date: 4/26/04
Drawing By: PNE		Drawing Number: SD-0728486	
Checked By: PNE		Reference Number: P-0746/0402	
Approved: PNE			

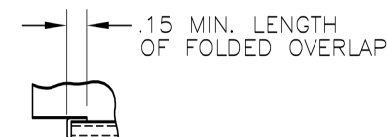


753200	753198	MO409-MOD	MO408-MOD	22 GA. (.030-.034 TH.) G90 GALV. STL; PLAIN FINISH (SEE MPS-008)	2.30
ARTICLE# W/ SEALANT	ARTICLE# W/O SEALANT	PN# W/ SEALANT	PN# W/O SEALANT	MATERIAL DESCRIPTION	DIM. A



SECTION A-A

ROBOFOAM Q-51 THERMALLY APPLIED MASTIC SEALANT. BEAD SHALL BE CONTINUOUS ENTIRE LENGTH OF CLIP. CROSS SECTION OF BEAD TO BE APPROX. EQUIVALENT TO .13 DIA.



Measured edges are not broken or rounded.

- NOTES:
- 1.MAT'L: SEE CHART.
 - 2.SEE DWG. 0728486 FOR BASE DETAILS;
0516298 FOR ASSEMBLY DETAILS.
 - 3.ALL RADII TO BE .04 UNLESS OTHERWISE NOTED.

				Material: SEE CHART		Heat Treat:	Surface:
				SPS Intec		Tool No:	Remarks:
				P.O. Box 6386 Wynonsburg, PA 15610 Ph 610-376-5721 Fax 610-376-0932		YBM Standards	Other Standards
				Drawing Form:		Customer Desc:	Customer Desc. No:
				Description:		TWO PIECE SLIDING CLIP TAB FOR MODIFIED PAN PANEL	
				Scale:		None	Other
				Fastening Systems		Drawn By:	SD-0753198
				PNC		Checked By:	JCS 4/8/04
						Approved:	Reference Number: P-15103
Rev:	Date:	Zone:	EDN	EDR	Initial:	Description:	
IR	4/8/04						