



**Construction No. 90**  
**TGKX.90**  
**Roof Deck Constructions**

[Page Bottom](#)

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**Design/System/Construction/Assembly Usage Disclaimer**

- Authorities Having Jurisdiction should be consulted in all cases as to the particular requirements covering the installation and use of UL Listed or Classified products, equipment, system, devices, and materials.
  - Authorities Having Jurisdiction should be consulted before construction.
  - Fire resistance assemblies and products are developed by the design submitter and have been investigated by UL for compliance with applicable requirements. The published information cannot always address every construction nuance encountered in the field.
  - When field issues arise, it is recommended the first contact for assistance be the technical service staff provided by the product manufacturer noted for the design. Users of fire resistance assemblies are advised to consult the general Guide Information for each product category and each group of assemblies. The Guide Information includes specifics concerning alternate materials and alternate methods of construction.
  - Only products which bear UL's Mark are considered as Classified, Listed, or Recognized.
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**Roof Deck Constructions**

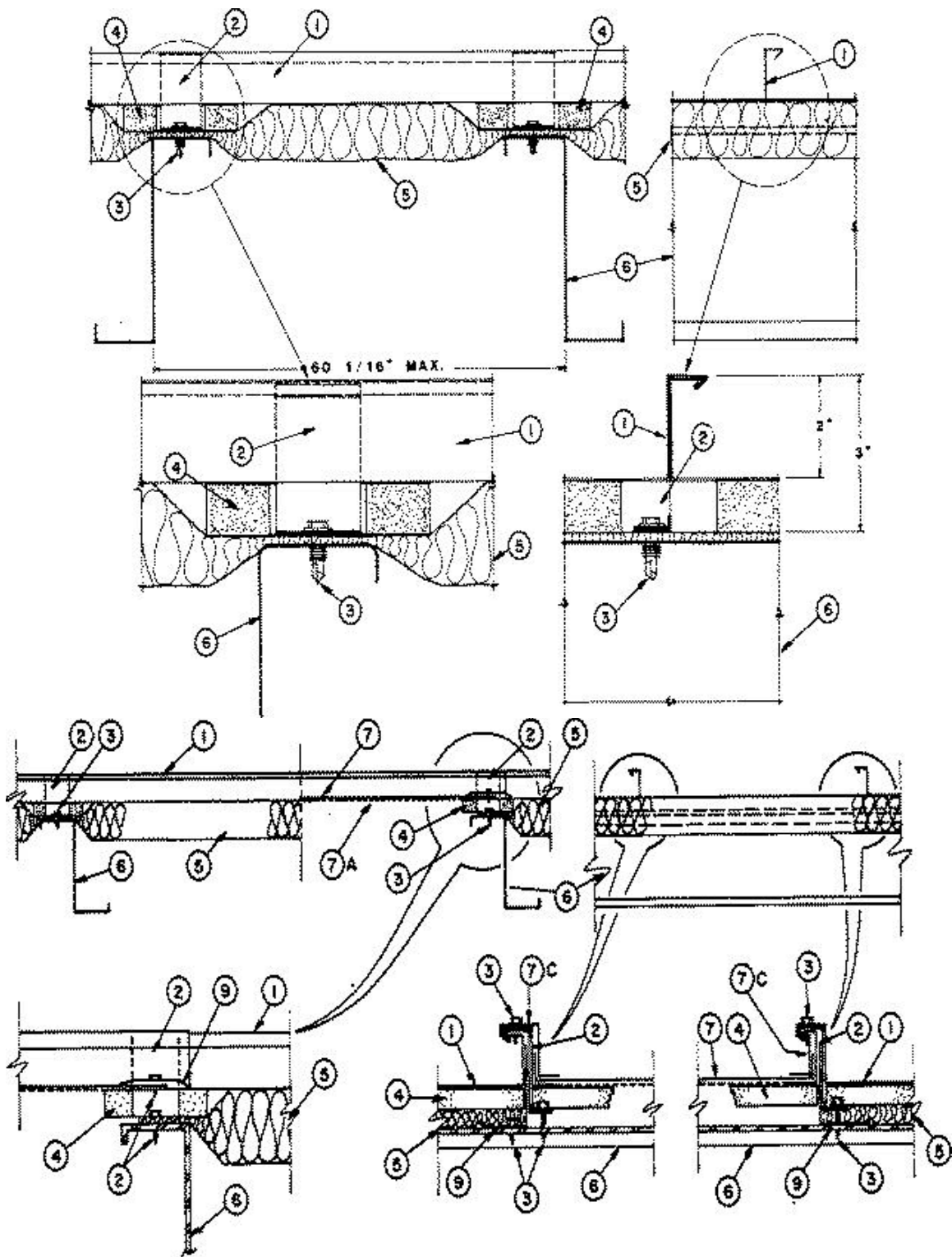
[See General Information for Roof Deck Constructions](#)

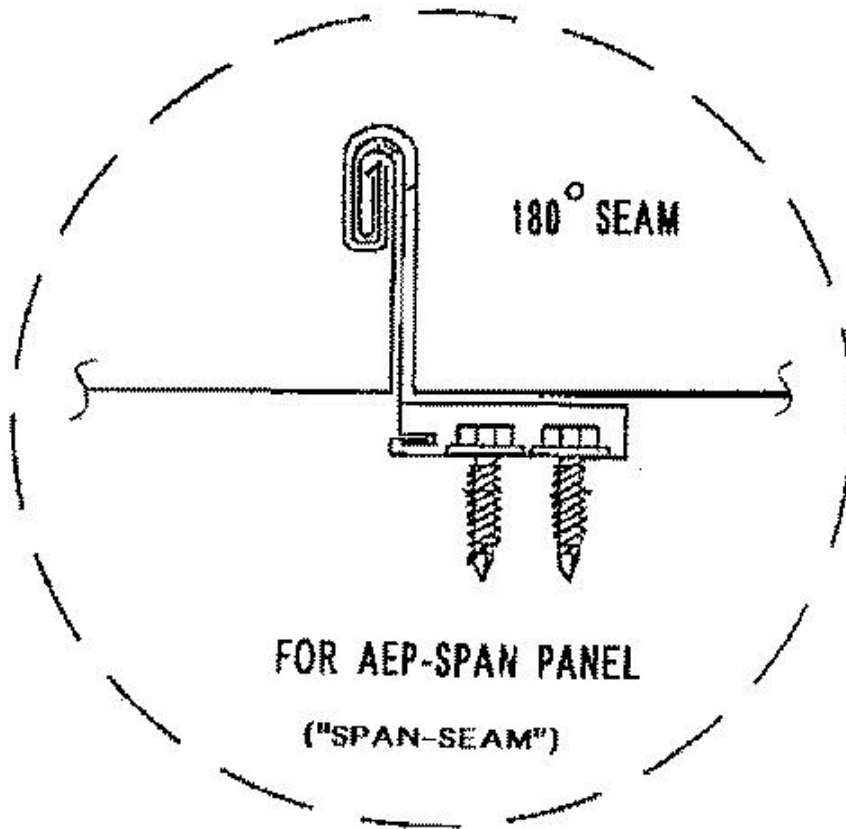
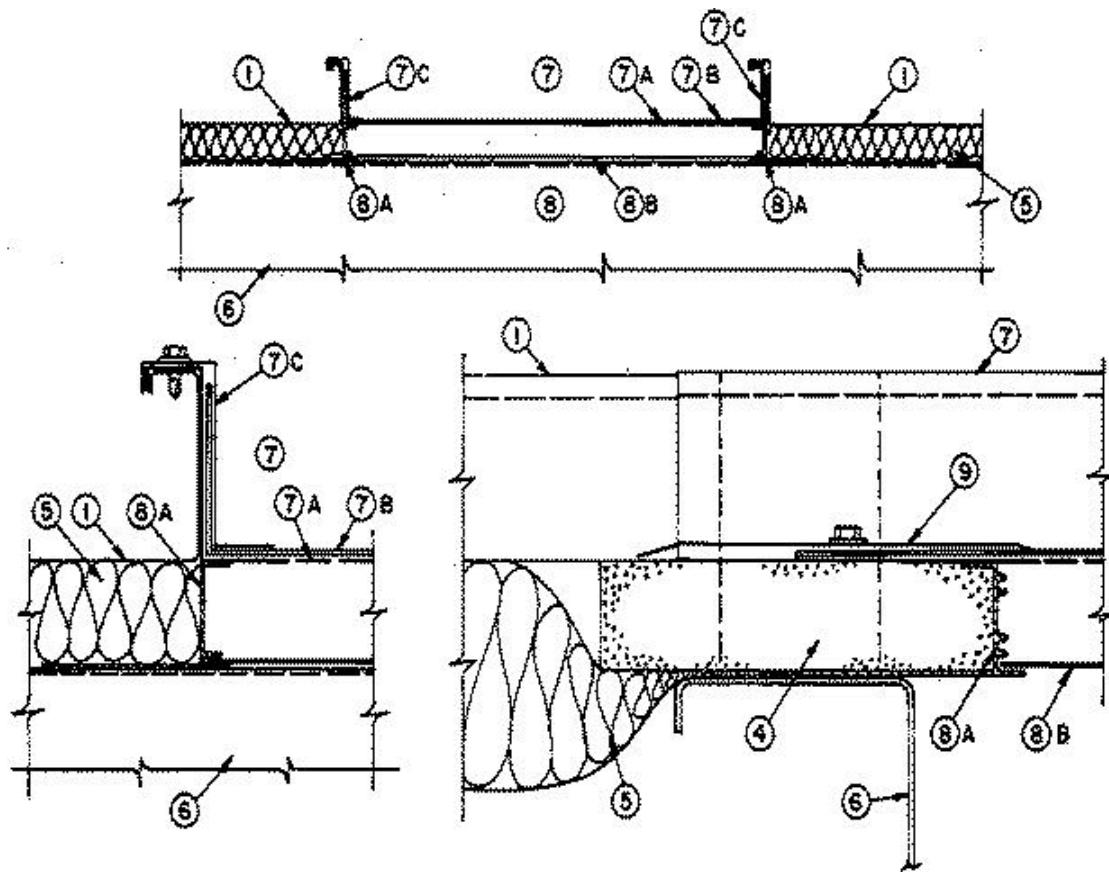
**Construction No. 90**

February 27, 2012

**Uplift — Class 90**

**Fire Not Investigated**





1. **Metal Roof Deck Panels\*** — No. 24 MSG min gauge coated steel, max width 16 in. Panels continuous over two or more spans. End lap to occur over purlins and to include End Lap Back-up Plate (Item 2B or 2C.) Ends of panels overlapped 6 in.

Side laps to be tightened and crimped with a special motorized crimping machine at a minimum 45 degree angle with crimping process to include tabs of Panel Clips (Item 2). A bead of sealing compound may be used at panel end and side laps.

**A-1 METAL ROOF SYSTEMS** ([View Classification](#)) — "MPSS-2"

**A & S BUILDING SYSTEMS L P** ([View Classification](#)) — "BattenLok ", "BattenLok HS" or "SuperLok"

**A-LERT ROOF SYSTEMS** ([View Classification](#)) — "A-Lert Loc"

**AEP SPAN, DIV OF ASC PROFILES** ([View Classification](#)) — "Span-Lok" or "Span-Lok HP" (90° Seam) or "SpanSeam" (180° Seam)

**ADVANCED ROOFING TECHNOLOGY INC** ([View Classification](#)) — "ARTK 12" and "ARTK 16"

**ALLWINE ROOFING & CONSTRUCTION INC** ([View Classification](#)) — "A2-16", "A2-16 Fluted" and "A2-16 with Clip Offset"

**ARCHITECTURAL BUILDING COMPONENTS INC** ([View Classification](#)) — "JSM 200"

**ARCHITECTURAL METAL SOLUTIONS** ([View Classification](#)) — "Armor-Lock"

**ARCHITECTURAL METAL WORKS** ([View Classification](#)) — "S2500"

**ARCHITECTURAL SHEETMETAL PRODUCTS INC** ([View Classification](#)) — "ASP ML-200"

**BAKER ROOFING INC** ([View Classification](#)) — "2 in. Mechanical Seamed"

**BUTLER MANUFACTURING, DIV OF**

**BLUESCOPE BUILDINGS NORTH AMERICA INC** ([View Classification](#)) — "VSRII"

**C & C ROOFING INC** ([View Classification](#)) — "Series 2500"

**CENTURION INDUSTRIES INC, DBA TFC**

**CANOPY** ([View Classification](#)) — "Centurion 1624M"

**CENTRAL TEXAS METAL ROLLFORMING INC** ([View Classification](#)) — "SPANLOC 200 "

**CHIEF INDUSTRIES INC** ([View Classification](#)) — "MVF" or "MVP"

**CONSTRUCTION METAL PRODUCTS INC** ([View Classification](#)) — "CMP Series 2500"

**CUSTOM-BILT METALS** ([View Classification](#)) — "CB-2000"

**DREXEL METALS INC** ([View Classification](#)) — "DMC 200S"

**DURO-LAST INC** ([View Classification](#)) — "EM 200S"

**EAST TEXAS ARCHITECTURAL SHEETMETAL L**

**L C, DBA ETAS INC** ([View Classification](#)) — "2" SPANLOCK"

**FABRAL INC** ([View Classification](#)) — "PowerSeam"

**ENGLERT INC** ([View Classification](#)) — "Series 2500"

**J M METALS ROOFING MFRS** ([View Classification](#)) — "JM 2.0"

**KIRBY BUILDING SYSTEMS INC** ([View Classification](#)) — "RoofLok" and "RoofLok Plus"

**KNUDSON MFG INC** ([View Classification](#)) — "ULTRALOK"

**MBCI** ([View Classification](#)) — "BattenLok", "BattenLok HS" or "SuperLok"

**MESCO METAL BUILDINGS** ([View Classification](#)) — "BattenLok", "BattenLok HS" or "SuperLok"

**METAL-FAB MFG LLC** ([View Classification](#)) — "Met-Fab III"

**METAL PANEL SYSTEMS INC** ([View Classification](#)) — "MP-200" or "UC6"

**METAL ROOFING SYSTEMS INC** ([View Classification](#)) — "MRS System 2500"

**METAL SALES MFG CORP** ([View Classification](#)) — "T-Span" or "T-Span 180" (180° Seam)

**NCI BUILDING SYSTEMS L P** ([View Classification](#)) — "BattenLok", "BattenLok HS" or "SuperLok"

**NEW TECH MACHINERY CORP** ([View Classification](#)) — " SS210A "

**NORTH COAST COMMERCIAL ROOFING SYSTEM**

**OF PA INC** ([View Classification](#)) — "Series 2500"

**PETERSEN ALUMINUM CORP** ([View Classification](#)) — "Tite-Loc" and "Tite-Loc Plus"

**PETERSEN DEAN COMMERCIAL INC** ([View Classification](#)) — "2" Double Lock"

**PMRS** ([View Classification](#)) — "200MS"

**PITTMAN WALLER ROOFING CO INC** ([View Classification](#)) — "US-200"

**PREMIUM PANELS INC** ([View Classification](#)) — "Premium Lock 210A" or "P.L. 210A"

**RIFFE METALS L L C** ([View Classification](#)) — "Megaloc 2.0"

**ROL-TEC SYSTEMS INC** ([View Classification](#)) — "UltraLok"

**ROOFMASTERS ROOFING & SHEET METAL**

**CO INC** ([View Classification](#)) — "Loc Master"

**SAN ANTONIO QUALITY METALS** ([View Classification](#)) — "ML-200"

**SHEFFIELD METALS INTERNATIONAL** ([View Classification](#)) — "SMI 2" A Mechanical Seam"

**SPANN ROOFING & SHEET METAL INC** ([View Classification](#)) — "Spann Series 2500"

**STEELOX SYSTEMS L L C** ([View Classification](#)) — "Steelox LRX 262", "Steelox LRX 264", "Steelox PRX 262" or "Steelox PRX 264" (Fabricated from either coated or stainless steel)

#### **STREAMLINE ROOFING & CONSTRUCTION**

**INC** ([View Classification](#)) — "200MS"

**SUPERIOR METAL SYSTEMS INC** ([View Classification](#)) — "SMS 416"

**TAYLOR METAL INC** ([View Classification](#)) — "Mechanical Seam 200"

**THE BRYER CO** ([View Classification](#)) — "TBC-SUPERSEAM"

**TREMCO INC** ([View Classification](#)) — "TremLock VP Series II"

**UNION CORRUGATING CO** ([View Classification](#)) — "ML200"

**UNITED STRUCTURES OF AMERICA INC** ([View Classification](#)) — "Sure-Lok" or "Supreme-Lok"

**U S METALS L L C** ([View Classification](#)) — "US-210A"

#### **VARCO PRUDEN BUILDINGS, DIV OF**

**BLUESCOPE BUILDINGS NORTH AMERICA INC** ([View Classification](#)) — "SLR II"

**ZIMMERMAN METALS INC** ([View Classification](#)) — "SS2000"

**2. Roof Deck Fasteners\* (Panel Clips)** — Two part assembly: Base, 1 in. wide approximately 1-1/4 in. long with upper segment folded over lower end of tab. Fabricated from 0.050 in. thick coated or stainless steel. Upper tab 3 in. wide, maximum tab height 3-1/2 in. with lower end formed to engage base. Fabricated from 0.023 in. thick coated or stainless steel.

**STEELOX SYSTEMS L L C** ([View Classification](#)) — "CF Sliding Clip"

Spacing for clip to be 5 ft 0-1/16 in. OC with clips located over purlins (Item 6).

2A. **Roof Deck Fasteners\*** — (Panel Clips)(Not Shown) — No. 22 MSG min coated steel. Clips located at panel sides. Guide Holes in bottom of clip to accommodate two screw fasteners (Item 3).

**ARCHITECTURAL BUILDING COMPONENTS INC** ([View Classification](#)) — "JSM 200 Utility"

**BUILDING PRODUCTS DEVELOPMENT INC** ([View Classification](#)) — "NC3300", "NCF-3300", "NCF-3300-SS" Series Clip

**FABRAL INC** ([View Classification](#)) — "AMP-Loc High Fixed", "AMP-Loc Low Fixed", "Prestige Low Floating", "Prestige High Floating"

**NCI BUILDING SYSTEMS L P** ([View Classification](#)) — "BattenLok High or Low, Fixed or Floating Clip"; "BattenLok Utility Clip" — "SuperLok High or Low, Fixed or Floating Clip"; "SuperLok Utility Clip"

2B. **End Lap Back-Up Plate\*** — (Not shown) — No. 18 MSG min gauge coated steel. Max length 48 in. Width varies with type of purlin with a max of 6-1/2 in.

**STEELOX SYSTEMS L L C** ([View Classification](#)) — "End Lap Backing Plate".

2C. **End Lap Back-Up Plate\*** — (Not shown) — No. 16 MSG min coated steel.

**NCI BUILDING SYSTEMS L P** ([View Classification](#)) — "BattenLok Back-Up Plate" or "SuperLok Back-Up Plate".

2D. **End Lap Back up Plate** — (Not shown) — used with HCI Steel Products' Panels - 6 in. wide, 15-1/2 in. long, fabricated from 16 MSG min thick steel (50,000 psi min yield strength).

2E. **Roof Deck Fastener\*** — (End Lap Back up Plate) — (Not Shown) — Used with AEP-Span "SL-216" panels. Length 10-1/2 in., width 15-3/4 in., No. 16 MSG min thick coated steel. Slipped under lower panel at end lap. Panels fastened together using four No. 1/4-14 by 1-1/8 in. long self-drilling, self-tapping, hex-washer head, plated steel screws with a 5/8 in. OD steel washer and a sealing washer. Screws spaced 4 in. OC beginning 2 in. from ribs.

**AEP SPAN, DIV OF ASC PROFILES** ([View Classification](#)) — "SL-216 End-Lap Back-Up Plate"

2F. **Roof Deck Fasteners\*** — (Panel Clip) — (Not Shown) — Two part assembly; A base fabricated from No. 16 MSG min coated steel and an upper tab fabricated from No. 22MSG min coated steel. Clips fastened to purlins with two fasteners per clip. See Item No. 3 for description of fasteners.

**AEP SPAN, DIV OF ASC PROFILES** ([View Classification](#)) — "SL-2.5 in. Standard Clip"

#### **BUTLER MANUFACTURING, DIV OF**

**BLUESCOPE BUILDINGS NORTH AMERICA INC** ([View Classification](#)) — "VSR11 2.5 Clip"

**FABRAL INC** ([View Classification](#)) — "AMP-Loc Low Floating", "AMP-Loc High Floating"

#### **VARCO PRUDEN BUILDINGS, DIV OF**

**BLUESCOPE BUILDINGS NORTH AMERICA INC** ([View Classification](#)) — "SLR11 2.5 Clip"

2G. **Roof Deck Fasteners\*** — (Panel Clip) — (Not Shown) — Two part assembly; A base fabricated from No. 16 MSG min coated steel and upper tab fabricated from No. 22 MSG min coated steel. Clips fastened to purlins using two fasteners per clip. See Item No. 3 for description of fasteners.

**METAL SALES MFG CORP** ([View Classification](#)) — " T-Span Clip"

2H. **Roof Deck Fasteners\*** — (Panel Clips) — (Not Shown) — Used with "Tite-Loc" or "Tite-Loc Plus" panels.

One piece assembly; 3 in. wide, approximately 2 in. high with two or three guide holes in base. Fabricated from No. 22 MSG coated steel.

**PETERSEN ALUMINUM CORP** ([View Classification](#)) — " Tite-Loc Utility Clip" and "Tite-Loc Plus Utility Clip"

One piece assembly; 3 in. wide, approximately 2-3/8 in. or 3 in. high, with three guide holes in base. Fabricated from No. 22 MSG coated steel.

**PETERSEN ALUMINUM CORP** ([View Classification](#)) — "Tite-Loc Low/High Fixed Clip", "Tite-Loc Plus Low/High Fixed Clip", "Tite-Loc AR Fixed Clip" and "Tite-Loc AR Sliding Clip", " Tite-Loc Plus AR Fixed Clip" and "Tite-Loc Plus AR Sliding Clip".

Two piece assembly; base approximately 2 in. wide, 1-11/16 in. long formed to engage upper tab. Fabricated from No. 16 MSG coated steel. Tab approximately 4-5/16 in. wide; 2-3/8 in. or 2-7/8 in. high, formed to engage base. Fabricated from

No. 22 MSG coated steel. Base to have two guide holes.

**PETERSEN ALUMINUM CORP** ([View Classification](#)) — "Tite-Loc Sliding Clip" and "Tite-Loc Plus Sliding Clip"

3. **Fasteners** — (Screws) — For attaching panel clips to purlins- 1/4 - 14 by 1 in. long shoulder or stand off type, self-drilling, self-tapping, hex-head plated steel screws. One screw per clip to be used. As an alternate fastener for panel clip to purlin attachment a No. 12-14 by 1 in. long self-drilling, self-tapping, hex-head plated steel screw may be used. Fasteners used at end laps-1/4 - 10 by 1 in. long self-drilling, self-tapping, hex-head plated steel screws with 1/2 in. OD metal backed sealing washer, spaced on a 1, 3, 3-1/2, 3-1/2, 3, 1 in. pattern.

For Building Unit-to-Panel side lap connections-No. 18-9 by 1 in. long self-drilling, self-tapping, hex-head plated steel screws with a separate 1/2 in. OD plated steel washer and a neoprene sealing washer. One fastener required at each end and one at midspan of each rib of the Building Unit.

For Reinforcing Plate-to-Building Unit end lap connection-No. 18-9 by 1 in. long self-drilling, self-tapping, hex-head plated steel screws with a separate 1/2 in. OD plated steel washer and a neoprene sealing washer. Spacing to be nom 2-1/2, 5-1/2, 5-1/2 in. beginning at the female rib of the Building Unit.

4. **Thermal Spacer Block** — Used over purlins. Expanded polystyrene 1 in. thick, 5 in. wide, 48 in. long with cutout to accommodate panel clips.

4A. **Thermal Spacer Block** — (Optional) — (Not Shown) — Used over purlins. Expanded polystyrene 1 in. thick max, 3 in. wide, cut to fit between panel clips (For use with Item 2A only).

5. **Insulation** — (Optional) — Any compressible blanket type 6 in. max thickness before compression. An additional 2 in. max thickness of compressible blanket insulation may be used between purlins. The additional insulation shall not be sandwiched between the upper flange of the Purlin and the Metal Roof Deck Panel.

6. **Purlins** — Z-shaped, 0.056 in. min thickness steel (40,000 psi min yield strength) or min "H" series open web steel joists. Maximum spacing 60-1/4 in.

7. **Building Units** — \* (Optional) — Prefabricated assemblies of a Skylight Panel, (Item 7B), mounted in a Perforated Metal Roof Deck Panel, (Item 1), with Flashings, (Item 7C). Assembly continuous over two spans erected in the same manner as for Metal Roof Deck Panels.

**STEELOX SYSTEMS L L C** ([View Classification](#)) — "264 Steelox-Skylight".

**NCI BUILDING SYSTEMS L P** ([View Classification](#)) — "BattonLok Light Transmitting Panel" or "SuperLok Light Transmittting Panel".

7A. **Perforated Metal Roof Deck Panels** — No. 24 MSG min gauge coated steel perforated in the flat portion.

7B. **Plastic Skylight** — \* (Translucent, glass fiber reinforced plastic panel) — Thickness 0.04 in. (nom) formed to fit the Perforated Metal Roof Deck Panel, (Item 7A).

7C. **Flashing** — No. 20 MSG min gauge coated steel. Attached to the Building Unit to retain and flash the Plastic Skylight to the Perforated Metal Roof Deck Panel.

8. **Insulating Units** — (Optional) — Prefabricated assemblies of a Plastic Insulating Skylight Pan, (Item 8B), mounted in an Aluminum Frame, (Item 8A). Assembly spans between adjacent Purlins beneath a Building Unit only.

8A. **Aluminum Frame** — Extruded aluminum alloy, 0.055 in. min thickness, shop assembled.

8B. **Plastic Insulating Skylight Pan** — (Translucent, glass fiber reinforced modified acrylic plastic panel). Shop assembled in Aluminum Frame, (Item 8A).

9. **Insulation Trim** — No. 24 MSG min gauge coated steel. Used at the sides of the Building Unit.

10. **Reinforcing Plate** — (Not Shown) — Min 0.05 in. thick coated steel. Max length 15-1/2 in., width 5-1/4 in. Used at downslope end lap of Building Unit to Metal Roof Deck Panel.

Refer to General Information, Roof Deck Constructions (Roofing Materials and Systems Directory) for items not evaluated.

\*Bearing the UL Classification Mark

Last Updated on 2012-02-27



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