

**ASTM E1680 & ASTM E 1646  
TEST REPORT**

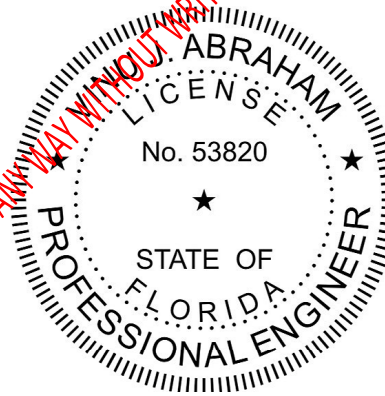
**Rendered to:**

**SHEFFIELD METALS INTERNATIONAL**

**MODEL DESIGNATION: SMI 1-3/4" SnapLock over B-Deck**  
**PRODUCT TYPE: Standing Seam Roof System (24 Ga. Steel)**

**This report contains in its entirety:**

**Cover Page:** 1 page  
**Report Body:** 5 pages



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**Report No.:** B5170.11-450-18

**Test Date:** 1/13/12

**Report Date:** 3/2/12

**Test Report Retention End Date:** 3/2/16



## Sheffield Metals International

SMI 1-3/4" SnapLock over B-Deck (ASTM E1680 & ASTM E 1646)

Test Report #: B5170.11-450-18

### 1.0 MANUFACTURER'S IDENTIFICATION

- 1.1 Name of Applicant: Sheffield Metals International  
5467 Evergreen Parkway  
Sheffield Village, OH 44054  
Voice: 904.413.7425
- 1.2 Contact Person: Jim Mitchell

### 2.0 LABORATORY IDENTIFICATION

- 2.1 Test Notification #: N/A
- 2.2 Lab Certifications: Miami-Dade County (05-1014-01); Florida Building Code (TST1527); IAS (TL-244); AAMA; WDMA; Keystone Certifications; Texas Department of Insurance

### 3.0 SCOPE OF WORK

- 3.1 Introduction: Sheffield Metals International retained Architectural Testing, Inc. (ATI) to conduct air infiltration and water penetration testing on their SMI 1-3/4" SnapLock over B-Deck System per the requirements of ASTM.
- 3.2 Report Information: Table 1 provides the test date for this specimen.

Table 1: Specimen Test Date

Mock-Up	Specimen #	Test Date
SMI 1-3/4" SnapLock over B-Deck	5A	1/13/2012

### 4.0 PRODUCT IDENTIFICATION

- 4.1 Product Type: Standing Seam Roof System
- 4.2 Model Designation: SMI 1-3/4" SnapLock over B-Deck
- 4.3 Overall Size: 69" (wide) x 113" (long) – roof frame
- 4.4 General Description: This specimen consisted of a 69" x 113" roof frame sheathed with a single layer of 22 ga. B-deck installed into A36 steel. This was followed by a single layer each of felt paper and moisture/fire barrier. The roofing panels were fastened over the moisture/fire barrier.
- 4.5 Sample Source: Sheffield Metals International provided the test specimen.



## 5.0 COMPONENT DESCRIPTION

### 5.1 B-Deck Details:

Table 2 provides the details of the B-Deck.

Table 2: B-Deck Details

Item	Description
22 ga. B-Deck	Each B-Deck panel was fabricated from 22 ga. (thickness = 0.030") ASTM A653 SS GRD33 steel and had a G60 galvanized coating applied to it. Each finished B-Deck panel was 36" (wide) x 120" (long) and featured 6 ribs that were each 3-1/2" (w) and 1-1/2" (h).

### 5.2 Accessories:

Table 3 provides a description of the accessories used in the test specimen.

Table 3: Accessories

Item	Description
Felt paper	30# Asphalt saturated organic paper (ASTM D226) meeting type II requirements
Moisture/fire barrier	VersaShield®

### 5.3 Metal Roof System:

Table 4 provides the metal roof system components used in the test specimen.

Table 4: Metal Roof System Components

Item	Overall Cross-Section	Material	Coil Width	Description
SnapLock Panel	Please see part drawing labeled "SMI 1 3/4" Snaplock Profile" for dimensions	24 ga. steel	24"	Each panel had an effective covering width of 18". Each finished roof panel was 111" (long) and featured a male vertical leg that was 1-5/8" (high) and a female vertical leg that was 1-25/32" (high).
SnapLock 1-3/4" clip (Part # M0407)	1.875" x 2.010" x 3.500" (long)	18 ga. G-90 galvanized steel	N/A	Each clip had two (2) holes capable of accommodating #12 pancake head screws.

## 6.0 SPECIMEN CONSTRUCTION

Table 5 provides the specimen construction.

Table 5: Specimen Construction

Location	Description
B-deck to roof frame	The B-deck panels were mechanically attached to the steel frame members using #12 x 1-1/4" self-drilling SMS spaced at 6" on center. The B-deck panels were not attached at the perimeter. Adjacent panels were mechanically attached to one another at the overlap locations using #12 x 1-1/4" self-drilling SMS spaced at 6" on center.
Felt paper	A single layer of felt paper with 4" laps was tacked in place across the top of the B-deck and was secured when the metal roofing was installed.



Table 5: Specimen Construction (continued)

Location	Description
Moisture/fire barrier	A single layer of VersaShield® with 4" laps was tacked in place across the top of the felt paper and was secured when the metal roofing was installed.
Roof panel	Each finished roof panel was mechanically attached to the B-deck substrate along the male leg using a series of SnapLock clips spaced 7" from each panel end and at 24" on center thereafter. Each individual clip was hooked over the male leg and secured to the B-deck substrate using two (2), #12 x 1" Weather Gard® self-drilling pancake head screws. Once the clips were secured in place, the female leg of the adjacent roof panel was snap-locked over the clips and male leg of the panel.
Partial panel cut edges	The partial panel cut edges at the perimeter of the roof panel assembly were attached to the B-deck substrate using groups of two (2), #12 x 1" Weather Gard® self-drilling pancake head screws spaced at 6" on center (two [2] fasteners in group were spaced 2" apart).
Panel ends	The panel ends at the perimeter of the roof panel assembly were attached to the B-deck substrate using a single row of #12 x 1" Weather Gard® self-drilling pancake head screws spaced at 6" on center.

## 7.0 TEST RESULT SUMMARY

Table 6 provides a summary of the test results for all tests conducted per ASTM E 1680 and ASTM E 1646. The temperature during testing was 82°F.

Table 6: Summary of Test Results

Specimen #	Test Method	Test Conditions	Conclusion
5A	Air Leakage Test (ASTM E 1680)	+1.57/-1.57 psf	N/A
	Water Penetration Test (ASTM E 1646)	12.00 psf	PASS

## 8.0 TEST SEQUENCE

Table 7 provides the test sequence for the specimen.

Table 7: Test Sequence

Specimen # 5A
1. Air Leakage Test - Preloads a. Positive Preload b. Negative Preload c. Positive Preload d. Negative Preload e. Positive Preload f. Negative Preload
2. Air Leakage Test - Air Infiltration
3. Air Leakage Test - Air Exfiltration
4. Water Penetration Test



## 9.0 TEST RESULTS

### 9.1 Air Leakage Test

#### 9.1.1 Preload Pressures

Table 8 provides the pressure differences exerted across the test specimen during the preloads.

Table 8: Preload Pressures

	Test Pressure (psf)
Positive	34.63
Negative	34.63
Positive	34.63
Negative	34.63
Positive	34.63
Negative	34.63

#### 9.1.2 Results

Table 9 provides the results for the air leakage test.

Table 9: Air Leakage Test Results

	Test Pressure (psf)	Measured (cfm/ft <sup>2</sup> )
Air infiltration	-1.57	0.07
Air exfiltration	-1.57	0.02

### 9.2 Water Penetration Test

#### 9.2.1 Results

Table 10 provides the results for the water penetration test.

Table 10: Water Penetration Test Results

Test Pressure (psf)	Spray Rate (gph/ft <sup>2</sup> )	Test Duration (minutes)	Ponded Water Depth (in.)	Conclusion
12.00	5.0	15.00	0.75	Pass

#### 9.2.2 Conclusion

ATI observed zero (0) water infiltration through the test specimen; as such, this test specimen satisfies the requirements of ASTM E 1646.



## 10.0 CERTIFICATION AND DISCLAIMER STATEMENT

All tests performed on this test specimen were conducted in accordance with the specifications of the applicable codes, standards and test methods listed below by ATI. ATI does not have, nor does it intend to acquire or will it acquire, a financial interest in any company manufacturing or distributing products tested at ATI. ATI is not owned, operated or controlled by any company manufacturing or distributing products it tests. This report is only intended for the use of the entity named in Section 1.0 of this report. Detailed assembly drawings showing panel/clip thicknesses, panel/clip profiles, accessories, fasteners and all other applicable layouts are on file and have been compared to the test specimen submitted. ATI will service this report for the entire test record retention period. Test records that are retained such as detailed drawings, datasheets, representative samples of test specimens, or other pertinent project documentation will be retained by ATI for the entire test record retention period.

If test specimen contains glazing, no conclusions of any kind regarding the adequacy or inadequacy of the glass in any glazed test specimen can be made. This report does not constitute certification of this product nor an opinion or endorsement by this laboratory. It is the exclusive property of the client so named herein and relates only to the specimen tested. This report may not be reproduced, except in full, without the written approval of ATI.


## 11.0 APPLICABLE CODES, STANDARDS, AND TEST METHODS

ASTM E 1680 – Standard Test Method for Rate of Air Leakage Through Exterior Metal Roof Panel Systems  
ASTM E 1646 – Standard Test Method for Water Penetration of Exterior Metal Roof Panel Systems by Uniform Static Air Pressure Difference

## 12.0 WITNESSES (ALL OR PARTIAL)

Vinu J. Abraham, P.E.	Vice President – Southeast Region	ATI
Jeff McGovern	Director – Regional Operations	ATI
Kristin Norville, E.I.	Operations Engineer	ATI
Veron Wickham	Technician	ATI
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